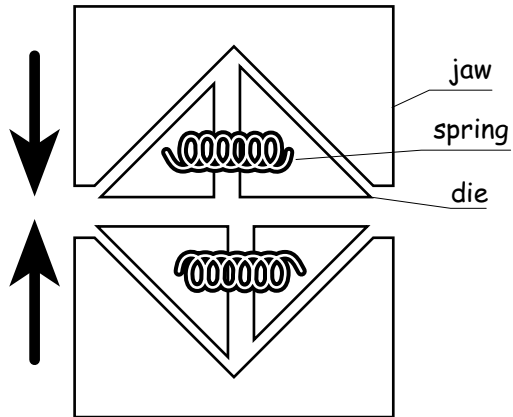


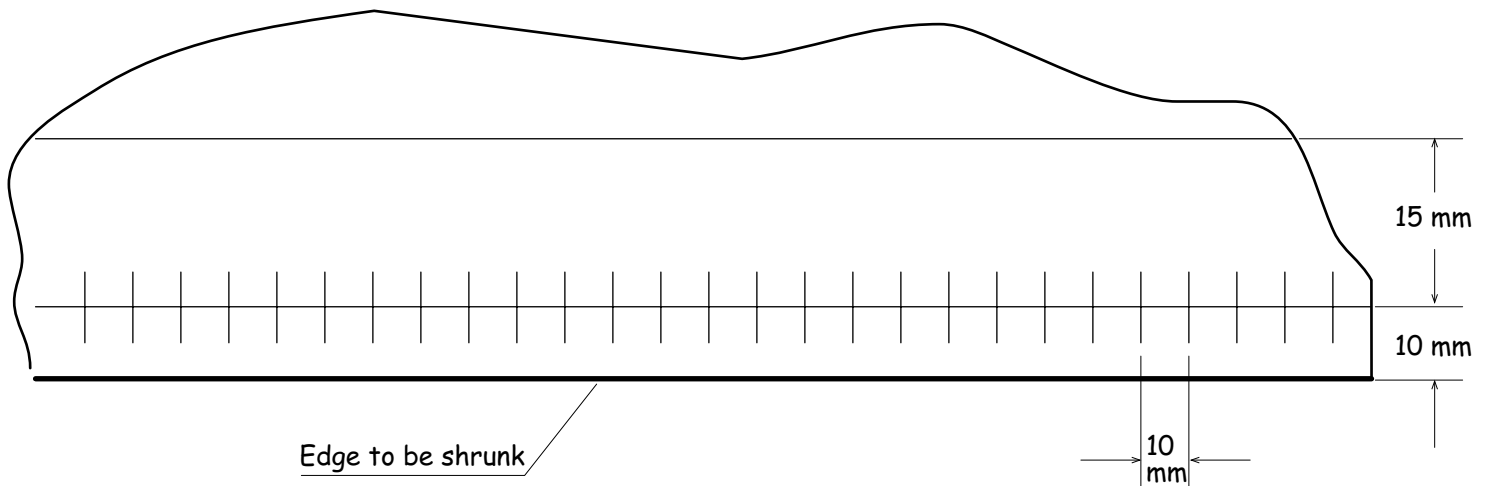
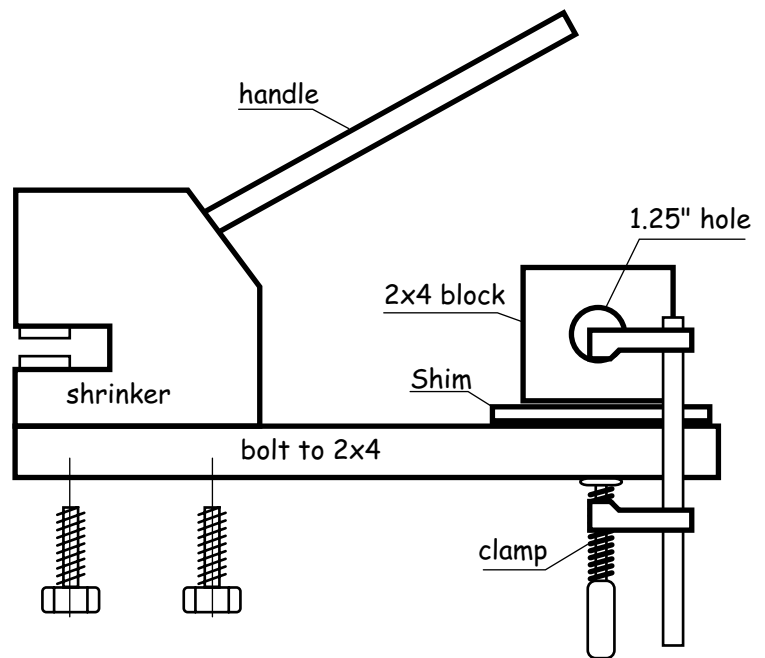
# Shrinking Machine

This shrinking jig helps prevent overshrinking or inadvertant "fluting"

When jaws are closed the dies are forced to move sideways.



Jaw gaps are offset; one set may be rotated so that gaps may be aligned.



Make two lines parallel to the part edge about 10 and 25 millimeters away (about 1/4 inch and one inch).

Make many lines perpendicular to the part edge spaced about every 10 millimeters (or about 1/4 inch).

Make nice, smooth and even curves by aligning shrinker head to the 10 mm parallel line and shrinking on every tick mark and maybe every in-between mark. Then shrink at the 25 mm parallel line about every other tick mark.